



Installation Instructions for:
SYSTEM #817596
2013 Scion FR-S & Subaru BRZ
2½" Cat-Back system



4095[®] Stainless Steel

07/25/12

1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack, raise the vehicle and support securely with jack stands. Spray a penetrating lubricant onto the nuts of the flanged connection in the center of the vehicle. Also, spray the rubber hangers that support the stock exhaust system.



2) Support the rear of the exhaust system with a stand. Remove the two nuts at the flanged connection in the center of the vehicle. Then remove the hanger in the center of the system and the four at the rear of the system from the rubber mounts on the vehicle. With the help of an assistant, carefully lower the stock system from under the vehicle.



3) Place inlet pipe **#16814S** onto the back of the factory resonator so that it is centered in the center channel of the vehicle. Replace the two bolts removed in the previous step and tighten securely.



4) Place a provided clamp onto the front of mid-pipe assembly **#16815S** and slide onto the back of the inlet pipe **#16814S**. Rotate the assembly up into its approximate position and connect the hangers on the pipe to their rubber mounts on the vehicle. Tighten the clamp enough to hold, but still allow for adjustment.



5) Place a provided clamp onto the inlet of muffler **#852583-Z** and place onto the back of mid-pipe **#16815S**. Rotate the muffler so that it is level and support the muffler with a stand. Tighten the clamp on the muffler inlet enough to hold, but still allow for adjustment.